```xml
<Document file="StarVMC/Geometry/TestGeo/TestGeo3.xml">

<Module name="TestGeo3" comment="Test of paramterized placement of volumes">

 <Author name="Amilkar Quintero" />
  <Created date="29/Jun/2011" />

 <!-- What is this?-->
  <CDE>
  AGECOM,GCUNIT,GCONST
  </CDE>

  <!-- Declare all volumes -->
  <Content>
     PIPE,PALU,PBER
  </Content>

  <!-- Pipe versioning information -->
  <Structure name="PIPV">
      <var type="float" name="version" />
      <var type="int"   name="config"  />
  </Structure>

  <!-- Pipe geometry information -->
  <Structure name="PIPG">

      <var type="float" name="version" />
      <var type="float" name="zoffset" />
      <var type="float" name="yoffset" />
      <var type="float" name="xoffset" />

      <var type="float" name="zoffber" />

      <var type="float" name="vacdens" />
      <var type="float" name="zslice(14)" />
      <var type="float" name="rmin(14)" />
      <var type="float" name="rmax(14)" />

  </Structure>

  <Export language="Mortran">
      REAL INCH/2.54/;
  </Export>

  <!-- Fill all structures _after_ declaration of structs and variables -->
  <Fill name="PIPV" comment="Pipe version" >
     <var name="version" value="1.0" comment="2.0 version of the beam pipe"/>
     <var name="config"  value="1"    comment="Configuration is one" />
  </Fill>

  <Fill name="PIPG" comment="Pipe geometry">
      <var name="version" value="1.0" comment="Default position and geometry" />

      <var name="vacdens" value="1.25E-8" comment="Vacuum density... needs to be verified" />

      <var name="xoffset" value="0.0" comment="Default x position " />
      <var name="yoffset" value="100.0" comment="Default y position " />
      <var name="zoffset" value="0.0" comment="Default z position " />

      <var name="zoffber" value="-15.75*2.54" comment="Offset of beryllium" />

      <var name="zslice"  comment="Z slices in the pipe :: flange length is unknown ::"  value="{-55.71 *
inch, -54.71 * inch, -54.71 * inch, -43.71 * inch, -43.71 * inch, -15.75 * inch, -15.75 * inch, 31.5 *
inch, 31.5 * inch, 43.72 * inch, 43.72 * inch, 54.71 * inch, 54.71 * inch, 55.71 * inch }" />
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      <var name="rmin"     comment="Minimum radius of the pipe"
                           value="{0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 *
inch, 0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 * inch, 0.7875 *
inch, 0.7875 * inch, 0.7875 * inch}" />

      <var name="rmax"     comment="Maximum radius of the pipe"
                           value="{0.7875 * inch + 0.5875 * inch, 0.7875 * inch + 0.5875 * inch, 0.7875 *
inch + 0.065  * inch, 0.7875 * inch + 0.065  * inch, 0.7875 * inch + 0.055  * inch, 0.7875 * inch + 0.055
* inch, 0.7875 * inch + 0.030  * inch, 0.7875 * inch + 0.030  * inch, 0.7875 * inch + 0.055  * inch, 0.7875
* inch + 0.055  * inch, 0.7875 * inch + 0.065  * inch, 0.7875 * inch + 0.065  * inch, 0.7875 * inch +
0.5875 * inch, 0.7875 * inch + 0.5875 * inch}" />

  </Fill>


  <!-- Create the main block and place in CAVE -->
  <Create     block="PIPE" />
  <Placement block="PIPE" in="CAVE" x="PIPG_xoffset" y="PIPG_yoffset" z="PIPG_zoffset" />

  <Volume name="PIPE" comment="Pipe mother volume">

     <Material name = "Air" />
     <Material name = "Vacuum" dens="PIPG_vacdens" />
     <Attribute for  = "PIPE" seen="0" colo="0" />

     <Shape     type = "Pcon"
                nz   = "14" phi1="0" dphi="360"
                zi   ="{-55.71 * inch, -54.71 * inch, -54.71 * inch, -43.71 * inch, -43.71 * inch, -15.75 *
inch, -15.75 * inch, 31.5 * inch, 31.5 * inch, 43.72 * inch, 43.72 * inch, 54.71 * inch, 54.71 * inch,
55.71 * inch }"
                rmn  = "{0,0,0,0,0,0,0,0,0,0,0,0,0,0}"
                rmx  = "{0.7875*inch+0.5875*inch, 0.7875*inch+0.5875*inch, 0.7875*inch+0.065 *inch,
0.7875*inch+0.065 *inch, 0.7875*inch+0.055 *inch, 0.7875*inch+0.055 *inch,0.7875*inch+0.030 *inch,
0.7875*inch+0.030 *inch, 0.7875*inch+0.055 *inch, 0.7875*inch+0.055 *inch,0.7875*inch+0.065 *inch,
0.7875*inch+0.065 *inch, 0.7875*inch+0.5875*inch, 0.7875*inch+0.5875*inch}" />

     <Create     block="PALU" />
     <Placement block="PALU" in="PIPE" />

  </Volume>

  <Volume name="PALU" comment="The aluminium section of the beam pipe" >

     <Material  name = "Aluminium" />
     <Attribute for  = "PALU" seen="1" colo="44"      />

      <Shape      type = "Pcon"
                nz   = "14" phi1="0" dphi="360"
                zi   = "{-55.71*inch, -54.71*inch, -54.71*inch, -43.71*inch, -43.71*inch, -15.75*inch,
-15.75*inch, 31.5*inch, 31.5*inch, 43.72*inch, 43.72*inch, 54.71*inch, 54.71*inch, 55.71*inch }"
                rmn  = "{0.7875*inch, 0.7875*inch,0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch,
0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch, 0.7875*inch}"
                rmx  = "{0.7875*inch+0.5875*inch, 0.7875*inch+0.5875*inch, 0.7875*inch+0.065*inch,
0.7875*inch+0.065*inch, 0.7875*inch+0.055*inch, 0.7875*inch+0.055*inch, 0.7875*inch+0.030*inch, 0.7875*inch
+0.030*inch, 0.7875*inch+0.055*inch, 0.7875*inch+0.055*inch, 0.7875*inch+0.065*inch, 0.7875*inch
+0.065*inch, 0.7875*inch+0.5875*inch, 0.7875*inch+0.5875*inch}" />

     <Create block="PBER" />
    <!--  <Placement block="PBER" in="PALU" z="PIPG_zoffber" /> -->
        <Placement block="PBER" in="PALU" z="-15.75" />

  </Volume>
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<Volume name="PBER" comment="The beryllium section of the beam pipe">
    <Material  name="Berillium" />
    <Attribute for ="PBER" seen="1" colo="33" />

    <Shape type="TUBE" dz="47.25*2.54/2"
                       rmin="PIPG_rmin(1)"
                       rmax="PIPG_rmax(7)"  />

 <!--  <Shape type="TUBE" dz="(PIPG_zslice(8)-PIPG_zslice(7))/2"
                       rmin="PIPG_rmin(1)"
                       rmax="PIPG_rmax(7)"  /> -->


  </Volume>

</Module>
</Document>
```